



Phone: (517) 295-4196 Fax: (517) 295-4918

## Technical Data Sheet

### LCA® PPCO1020

#### Medium Flow Copolymer Polypropylene

Typical Compound Properties		Value / Measure		Test Methods
Physical Properties		English Units (ISO)	Metric Units	
Melt Flow Rate @ 230 / 2.16		10 g/10 min		ASTM D-1238
Density		0.910 g/cm3	0.91 g/cm3	ASTM D-792
Ash Content		%	0 %	ASTM D-5630
Linear Mold Shrinkage		in/in	mm/mm	ASTM D-955
Mechanical Properties				
Izod Impact - Notched		2 ft-lb/in (kJ/m)	107 J/m	ASTM D-256
Tensile Strength @ Yield	3,800	psi (Mpa)	26 MPa	ASTM D-638
Tensile Strength @ Break		psi (Mpa)	0 MPa	ASTM D-638
Tensile Elongation @ Yield		%	0 %	ASTM D-638
Tensile Elongation @ Break	50 %		50 %	ASTM D-638
Flexural Strength @ Yield		psi (Mpa)	0 MPa	ASTM D-790
Flexural Stress @ Break		psi (Mpa)	0 MPa	ASTM D-790
Flexural Stress @ 5% Strain		psi (Mpa)	0 MPa	ASTM D-790
Flexural Modulus	155,000	psi (Mpa)	1,069 MPa	ASTM D-790
Thermal Properties				
DTUL @ 66 psi (455 kPa)		185 Deg. F	85 Deg. C	ASTM D-648
@ 264 psi (1820 kPa)		115 Deg. F	76 Deg. C	ASTM D-648
Vicat Softening Temperature		Deg. F	Deg. C	ASTM D-1525

All tests are performed on dry as molded ASTM (ISO) test bars.

#### General Product Type Information

The property values listed above have been obtained using laboratory controlled test methods. They are offered without guarantee since conditions under which the product is used are beyond our control. Therefore, Uniplas, Inc. disclaims any liability for loss or damage incurred in connection with the use of this product.

Uniplas, Inc. 1145 Sutton St. Howell, MI 48843



Phone: (517) 295-4196 Fax: (517) 295-4918

## Technical Data Sheet

### LCA® PPCO1020

#### Medium Flow Copolymer Polypropylene

Process Variable	Typical Processing Conditions	
	Description	Values
<b>Temperatures</b>		
Barrel	Rear	360 - 400
	Center	380 - 410
	Front	400 - 430
	Nozzle	400 - 430
	Mold	70 - 120
<b>Drying</b>		
Type		
Temperature		
Time		
<b>Special Requirements</b>		

Optimum processing conditions will depend on such factors as machine size, screw design, part dimension, mold design, runner and gate design, and material residence time. These recommendations are intended only as a guide to achieve stable processing and good part quality.

**Uniplas, Inc. 1145 Sutton St. Howell, MI 48843**